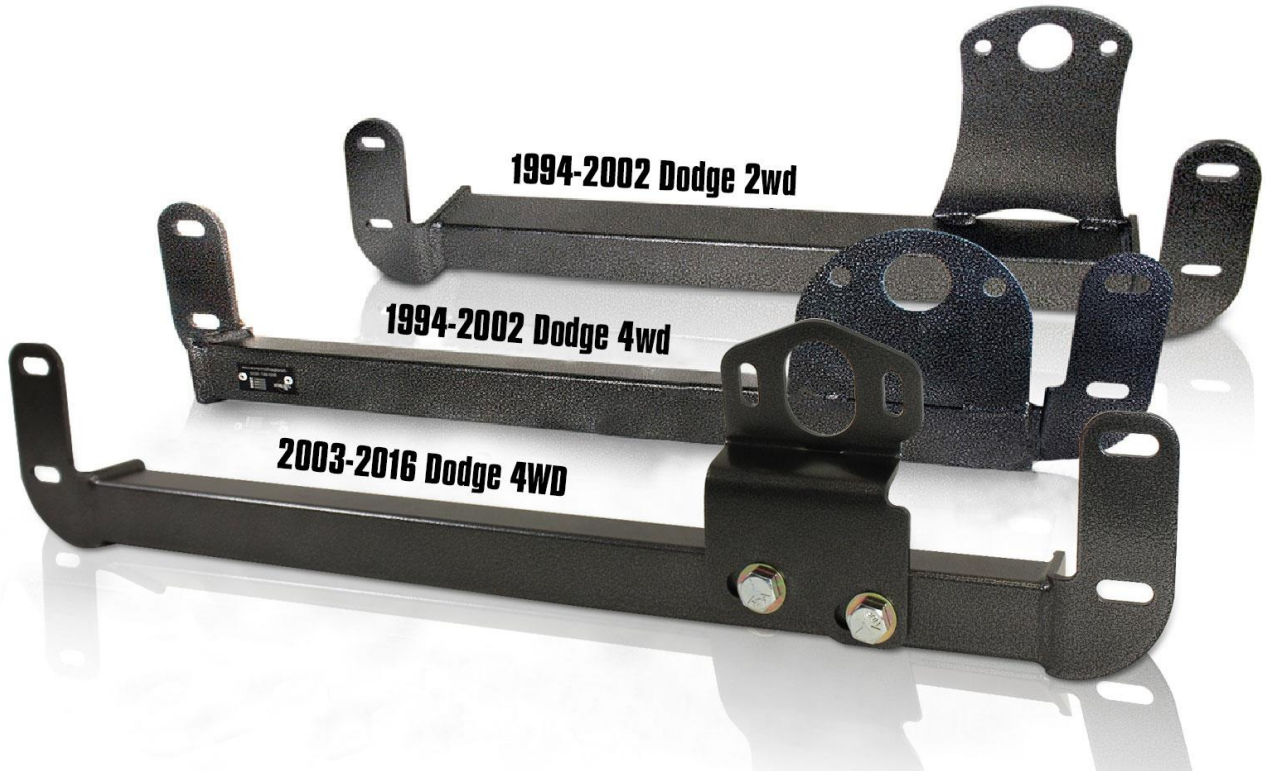




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BD Steering Box Support (SBS)












1032002	1994-2002	2500-3500 2WD
	1994-2001	1500 2WD
1032003	2003-2022	2500-3500 4WD
1032004	1994-2002	2500-3500 4WD
	1994-2001	1500 4WD









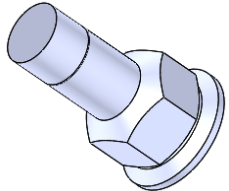
PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLATION

Some 2wd drive application utilize a solid axle, for these applications please use the 4wd SBS unit Part# 1032003, 1032004

KIT CONTENTS:

Please check to make sure that you have all the parts listed in this kit **before** you start the disassembly of your truck.

1994-2002 STEERING BOX SUPPORT (SBS) (Kit# 1032002, 1032004)				
1302002		1302004		
				
<i>Steering Box Support (1032002 Kit Only)</i>		<i>Steering Box Support Bar (1032004 Kit Only)</i>		
Qty: 1		Qty: 1		
1302010	1302017	1040150	1040153	1040152
				
<i>Sector Shaft Bolt</i>	<i>Bearing Assembly</i>	<i>Cap Screw 1/2" x 1 1/2"</i>	<i>Flat Washer</i>	<i>Lock Washer</i>
Qty: 1	Qty: 1	Qty: 2	Qty: 2	Qty: 2
1040151	FT-0606434	1302028	1452815	
				
<i>1/2" Nut</i>	<i>Thread Lock</i>	<i>Frame Bolt M10 x 1.5" x 35mm</i>	<i>Frame Washer M10</i>	
Qty: 2	Qty: 1	Qty: 4	Qty: 4	

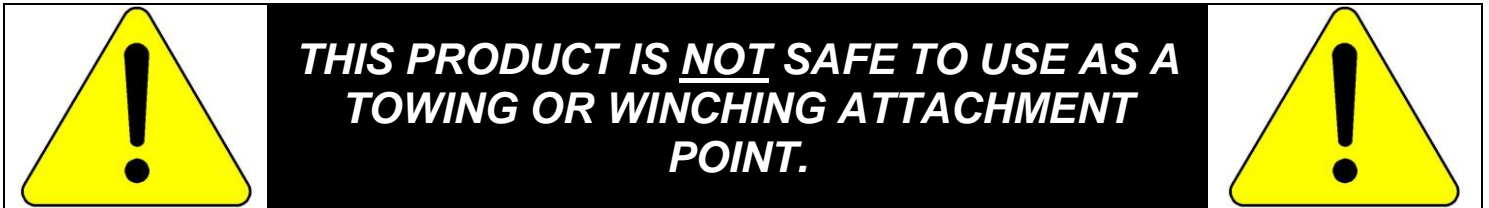
DODGE 2003-2019 STEERING BOX SUPPORT (SBS) (BD# 1032003)			
1302003		1302003-1	
			
<i>Steering Box Support Bar</i>		<i>SBS Bracket</i>	
Qty: 1		Qty: 1	
1302017	1040150	1040153	1040152
			
<i>Bearing Assembly</i>	<i>1/2" x 1-1/2" Capscrew</i>	<i>Flat Washer</i>	<i>Lock Washer</i>
Qty: 1	Qty: 2	Qty: 2	Qty: 2
1040151	FT-0606434	1302028	1452815
			
<i>1/2" Nut</i>	<i>Thread Lock Blue</i>	<i>Frame Bolt M10 x 1.5" x 35mm</i>	<i>Frame Washer (M10)</i>
Qty: 2	Qty: 1	Qty: 4	Qty: 4
1302010	FT-17305	1302044	1302074
			
<i>1-1/4" Shaft Bolt</i>	<i>Bolt: 5/8-18 x 1"</i>	<i>Washer: 5/8"</i>	<i>1-1/2" Flange Shaft Bolt (revised Nov 2020)</i>
Qty: 1	Qty: 2	Qty: 2	Qty: 1

Welcome

This product is not a replacement for a new steering box and/or ball joints, but it will aid in reducing the stress placed on the steering box and associated wear. All steering components should be checked and replaced if necessary prior to addition of the steering box support.

Installation should occur on a vehicle properly secured to prevent rolling.

Application of lubrication at regular chassis lube intervals will promote bearing life.



Required Tools

- 15mm, 17mm & 19mm Socket / Wrench
- 15/16" Wrench
- 1-1/2" Deep Socket
- 1-5/16" and 1-1/4" Socket/Wrench
- 3/32" Allen wrench
- Torque Wrench (40-180 lbs-ft).
- Never seize

Maintenance

Grease bearings at regular oil change intervals for optimal protection of bearing from wear and contamination due to environment.

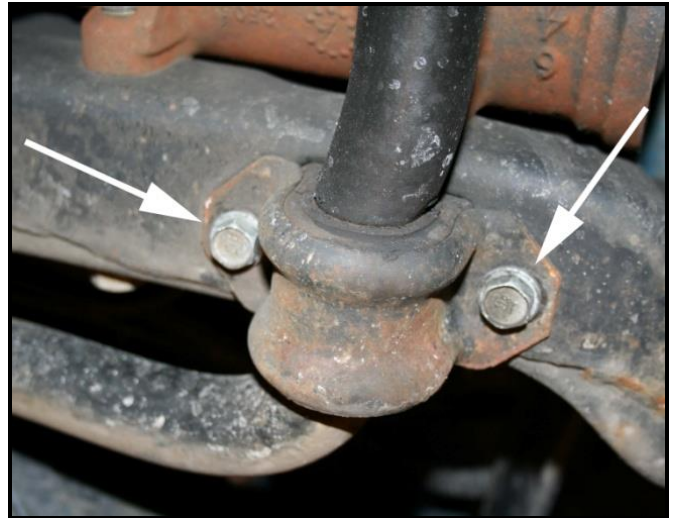
Special note: In the event the bearing inside 1302017 bearing assembly is not straight, use a vice to securely hold the assembly. Insert a rod/bar thru the bearing and twist until bearing is straight.

INSTALLATION**** CAUTION ****

THE SWAY BAR WILL DROP WHEN BOLTS ARE REMOVED, SO REMOVE WITH CAUTION.

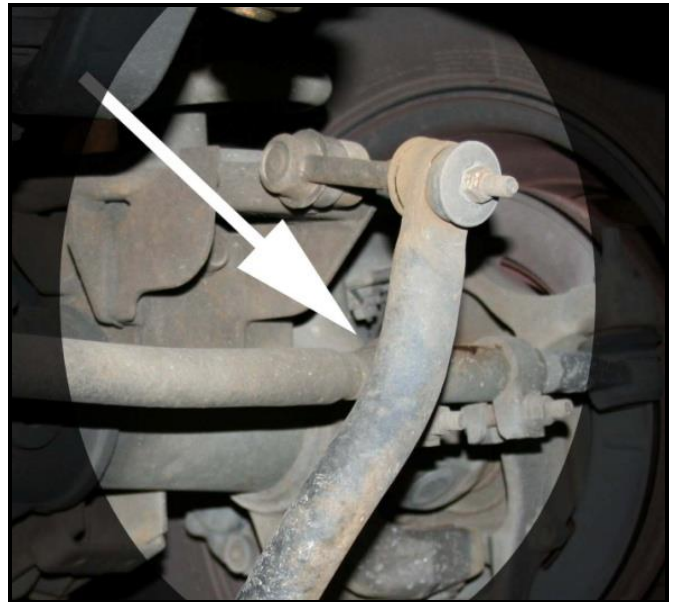
Hold on to or otherwise support the sway bar.

Remove the four mounting bolts (15mm) that secure the sway bar to the frame.



Allow the sway bar to swing down and rest onto the steering linkage.

NOTE: 1302003 Kits – The SBS bar may be installed with the sway bar still being supported.



A **1-5/16"** **socket** will be required to remove the steering box sector shaft bolt with lock washer. Retain the lock washer for re-installation with the new nut.

Note: If the vehicle is a 2009-2016 model (or with a updated steering box) a **46mm** socket will be required to remove the stock sector shaft bolt. If a 46mm socket is not available a **1 13/16"** socket may be used instead.



A **1-1/4"** deep socket (**180 lbs-ft**) should be used to install the new sector shaft nut (**1302010**), re-using the stock lock washer.

NOTE: Some steering boxes utilize a larger bolt and will require 1302074. You will need a **1-1/2"** deep socket.
Torque to (**180 lbs-ft**).



2019+ Trucks utilize an OEM Flange nut and will not require a washer under the BD 1302074 flange shaft nut.

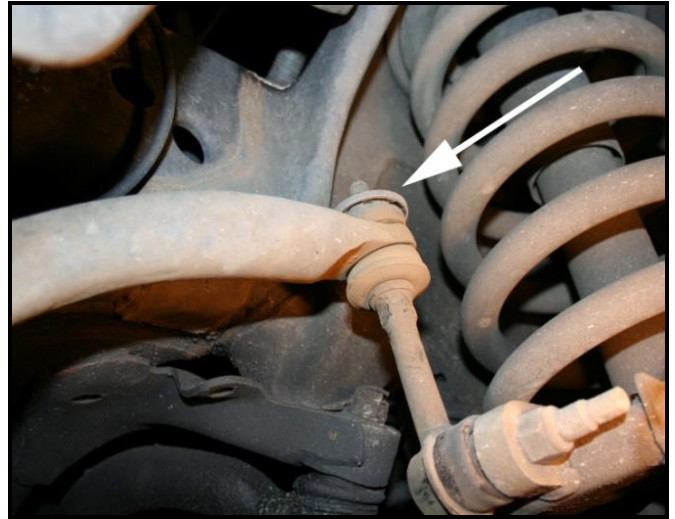
Any truck that comes with a split washer will reuse this washer as needed.

Slide the SBS bar into place, where the mounting feet are positioned in between the sway bar mounting and the frame.

NOTE: 1032003 Kits - Unbolt the two 5/8"-18 x1" bolts from the steering box stabilizer bar and remove the SBS bracket prior to installing the bar.



It may be necessary to loosen the sway bar end link bolts to ease installation. (15mm)



Apply Loctite and install (**snug, not tight**) four of the supplied **17mm** bolts with washers to re-secure the sway bar and SBS to the frame, while allowing the final mounting position to be fine tuned.

The bracket is aligned when the sector shaft nut is centered in the hole.



NOTE: 1032003 Kits - Use the 2x 5/8" bolts and washers to center the SBS bracket on the SBS bar.

NOTE: While on the hoist and unloaded, the newly installed sector shaft nut should stay in position when the steering wheel is turned. If the sector shaft moves when the front tires are unloaded, diagnose steering failure prior to completing the installation.

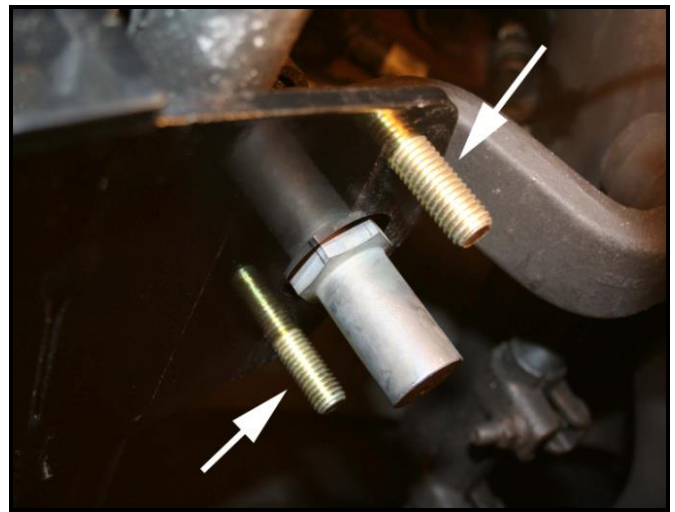


NOTE: 1032003 Kits - Center the SBS bracket on the sector shaft using the slots provided. Tighten both 5/8" bolts using a 15/16" wrench (**112 lbs-ft**).



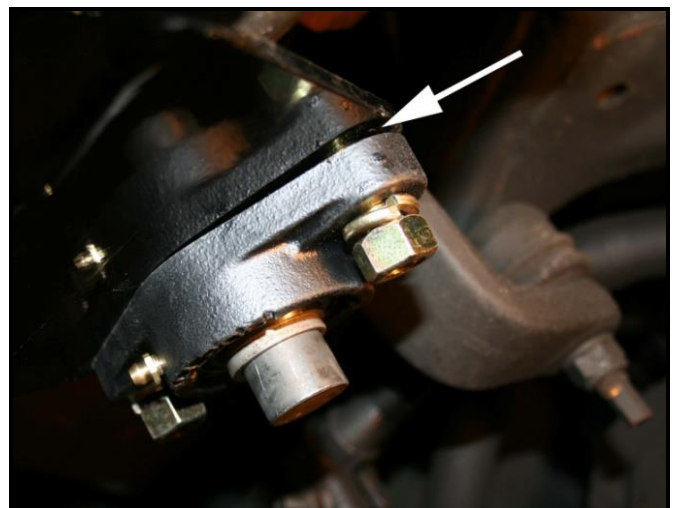
Install two bolts through the small holes in bearing mounting area, so that the threads are hanging through the bracket.

**NOTE*: Before installing the bearing assembly, apply some Anti-seize to the sector shaft to help assist future removal.*

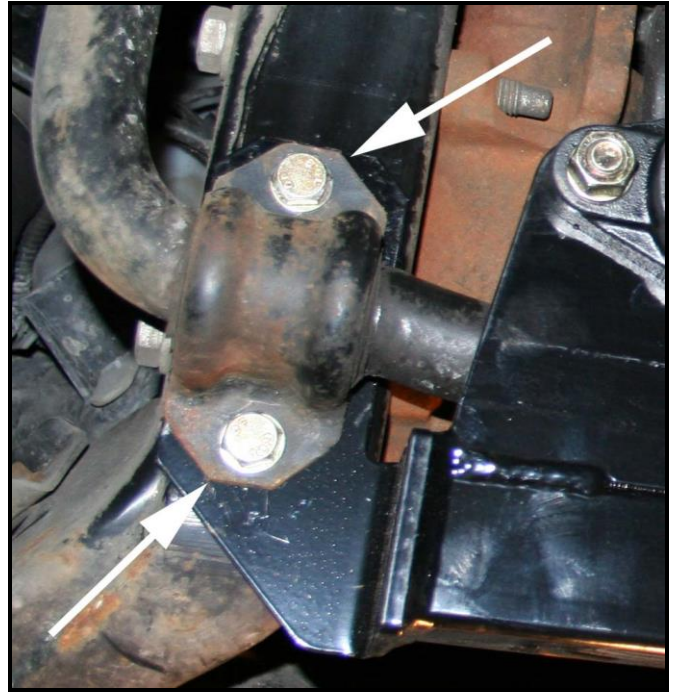


Install the bearing assembly over the sector shaft nut until the bearing block comes to rest on the support bracket (noting that the block may not be flat to the mount at this point).

Install the lock washer and nut to the two bolts protruding through the bearing assembly (snug but do not tighten).

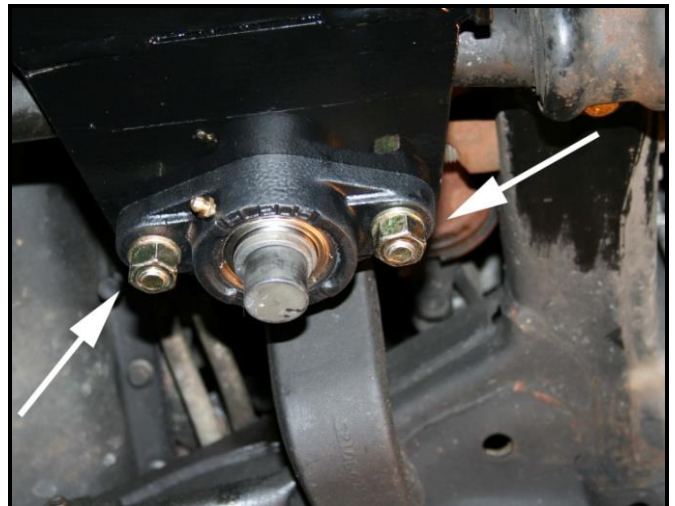


Tighten the four sway bar mounting bolts (**17mm**) to **40 lbs-ft.** (as per Dodge's specification).



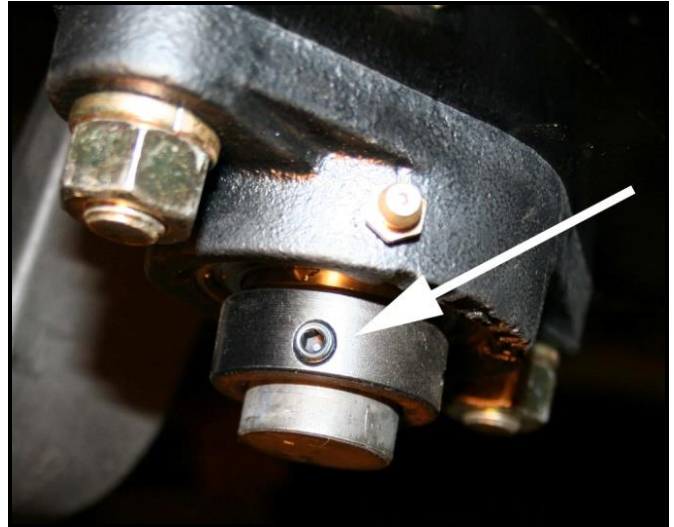
Ensure free movement (rotation) of the steering box sector shaft nut. If it is not free moving, then undo the sway bar bolts and readjust.

Tighten the bearing lock washers and nuts (**19mm**) to 57 lbs-ft.



Remove the set screws and apply LocTite.

Install and **lightly** tighten the set screws (3/32" **Allen wrench**). These set screws are not needed, but can be used if desired.



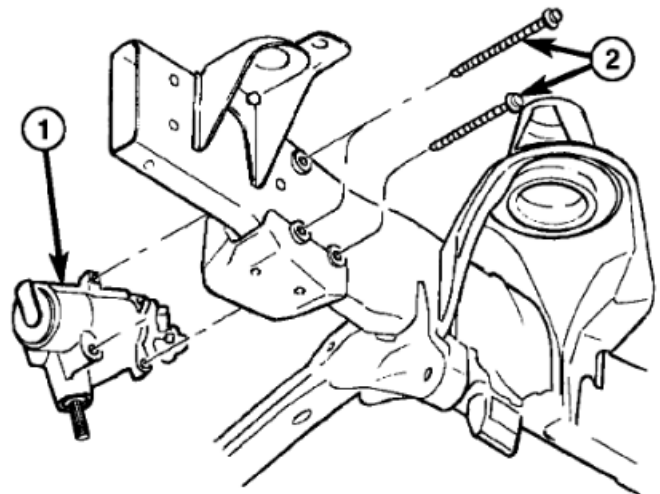
** Check that the zerk grease fitting is tight.*

** Use a standard grease gun to apply grease (chassis or wheel bearing grease) to the bearing.*

If the sector shaft nut does not protrude enough into the bearing after the bearing assembly has been tightened, the steering box can be adjusted.

Loosen the three mounting bolts and clock the steering box to allow the sector shaft nut to sit further into the bearing assembly.

Retighten the three mounting bolts to
145 ftlbs



1 - STEERING GEAR
2 - MOUNTING BOLTS (3)